

RC 2018 Rubber Top coat provides excellent waterproofing and ultraviolet resistance. It is a one-component product that has excellent adhesion to properly prepared surfaces. It is thermally stable and resists cracking and peeling due to weather extremes. RC 2018 Rubber Top-coat can be applied over various base-coats, including RC 2012B, RC 2013M, DF 1000 and DF 1050.

TYPE OF APPLICATIONS:

- Metal Roofing
- TPO
- Hypalon
- EPDM
- Modified Bitumen
- Built-up
- Urethane Foam

SURFACE PREPARATION:

The surface must be free of any oils, moisture, soil or other contaminants that may interfere with good adhesion. Remove any loose material from seams or other surfaces. Oil and grease should also be removed with solvents or an appropriate detergent cleaner, such as Inland RC 300. In many cases high pressure water blast will be sufficient to prepare the surface.

APPLICATION TEMPERATURES:

For best results, the temperature of the ambient air and the substrate should be within a range of 50°-100°F. For best spray application, the product should be at a minimum of 70°F. Lower temperatures can be utilized for brush applications.

APPLICATION METHODS:

RC 2018 can be applied by brush, spray or roller. Best results can be obtained with airless spray equipment. See Inland Application Bulletins for additional information.

Recommended Spray Equipment = Airless

Tip size025" - .035"
Fluid Pressure (PSI). 3000 min.
Fluid hose size 3/8" - 1/2"

TECHNICAL DATA:

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|----------------------|---------------|
| Coverage | 65-100 sf/gal |
| Flashpoint | 101°F. |
| Weight (lb./gal.) | 8.95 |
| Solids (% by Weight) | 56%±1% |
| Viscosity @ 78°F | 4800 cps. |
| Drying Time | 2-4 hours |
| Elongation | 400% |
| Tensile Strength | 1200 PSI |

HANDLING & STORAGE:

RC 2018 contains a blend of solvents which is considered combustible by D.O.T. and O.S.H.A. standards. It should be used and stored away from flames, in a well-ventilated atmosphere. Avoid prolonged breathing of vapors and prevent contact with eyes. Read all label information and precautions before using.

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