

**ALDOPRIME 710** Rust Inhibitive Primer**DESCRIPTION:**

AldoPrime 710 is a rust inhibitive primer. It is primer designed to be used on corroded metal substrates. This product can be applied as a primer for variety of roof coatings.

**SUITABLE SUBSTRATES:**

- Metal

**INSTALLATION INSTRUCTION:**

**SURFACE PREPARATION:** The surface must be free of any oils, moisture, rust scale, soil or other contaminants that may interfere with good adhesion. Remove any loose material from seams or other surfaces with a wire brush or scraper. Oil and grease should also be removed with an appropriate cleaner. In many cases high pressure water blast will be sufficient to prepare the surface.

**APPLICATION INSTRUCTIONS:** Apply only when ambient temperatures are 50°F and rising, and substrate temperatures do not exceed greater than 130°F. For best spray application, the product should be at a minimum of 60°F. Lower temperatures can be utilized for brush/rolling applications. When exceeding 24-wet mils or using dark colors, the likelihood of blistering increases.

**PACKAGING:**

5-gal plastic pail	57.41 lbs	36-per pallet
55-gal plastic pail	611.18 lbs	4-per pallet

**TECHNICAL DATA:**

Viscosity @ 78°	12,500 +/- 7,500 cPs
Solids by Weight	48% (+/-3)
Solids by Volume	42% (+/-3)
Weight (lb./gal.)	10 lbs (+/- 5)
VOC Content	< 50 g/l
Flashpoint	>212°F
Shelf Life	18-months
Standard Color(s)	Light Gray

**PRECAUTIONS:**

**PREVENTION:** May cause an allergic skin reaction.

**PRECAUTIONS:** Avoid breathing mist, vapors or spray. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves. **IF ON SKIN:** Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical attention. Take off contaminated clothing and wash it before reuse. Dispose of contents and container in accordance with local and national regulations.

**STORAGE & HANDLING PROCEDURES:**

Shelf life is 18-months if stored in original unopened containers. Store between 45°F and 95°F. Do not allow product to freeze. Do not heat with an open flame. All containers must be sealed when not in use. Wear protective gloves, protective clothing, eye protection, and face protection. **IF exposed or concerned:** Get medical advice or attention. Clean equipment and any over-spray with water. A hand soap and water will clean hands.

**WARRANTY & DISCLAIMER:**

Inland Coatings, Inc. (Inland) warrants that this product conforms to the published product specifications as of the date of manufacture. Inland does not make, nor does it authorize anyone to make, any warranty of merchantability or fitness for any purpose, or any other warranty, guarantee, or representation. **INLAND HEREBY DISCLAIMS ANY AND ALL EXPRESS, IMPLIED, OR STATUTORY WARRANTIES.** The sole obligation of the manufacturer, distributor, and/or seller of this product shall be the replacement of product proven to be defective in manufacturing if written notice is received within one year of the date of purchase. There shall be no liability for injury, loss, or damages, either direct or consequential, arising out of the use or inability to use this product. Failure to notify the manufacturer prior to remedy or resolution voids the warranty and the manufacturer's liability.