

	Aged TP	0, PVC, &	Hypalon
WARRANTY	10-YEAR	15-YEAR	20-YEAR
CLEANER	Clean	34Coat (Recomm	ended)
Coverage Rate	1	Gal per 500 Sq	Ft
PRIMER	AldoPrime TP0	O (Required for TF	PO Membranes)
Coverage Rate	1 Gal	per 800 - 1,000	Sq Ft*
FIELD SEAMS		Yes	
FLASHINGS		Yes	
BASE/TOP COAT		AldoSil 397F	
Gallons per Square	1.5 Gal**	2 Gal**	2.5 Gal**
Wet Film Thickness	24 WFT	32 WFT	40 WFT
	* Application should be as thin as possible. ** Single-pass applications are acceptable where appropriate.		
TOTALS	MINI	MUM REQUIREM	ENTS
Gallons per Square	1.5 Gal	2 Gal	2.5 Gal
Dry Film Thickness	23 DFT	31 DFT	38 DFT
CLEANING			
	Pressure washing is necessary to thoroughly remove surface contaminants. Multiple cleaning applications may be needed.		
FIELD SEAMS			
Option 1:		il 399F applied ir kness of 1/16" (6	
Option 2:	Three-Course Method – AldoSil 397F coating /4" fabric /AldoSil 397F coating.		
Option 3:	(Fully-Adhered Systems Only): AldoSil 397F coating applied in a 4" width, at a minimum thickness of 32 wet mils.		
FLASHINGS / PENE	TRATIONS		
Option 1:	<i>Mastic</i> – Apply AldoSil 399F to each flashing edge in a 4" width, at a minimum thickness of 1/8" (125 wet mils).		
Option 2:	<i>Three-Course Method</i> — AldoSil 397F coating / 4" fabric / AldoSil 397F coating.		

Aged EPDM					
10-YEAR	10-YEAR 15-YEAR 20-YEAR				
	EPDM Cleaner				
1	Gal per 500 Sq l	-t			
No					
	Yes				
Yes					
AldoSil 397F					
1.5 Gal*	1.5 Gal* 2 Gal* 2.5 Gal*				
24 WFT	32 WFT	40 WFT			

* Single-pass applications are acceptable where appropriate.

IVIINIIVIUIVI KEQUIKEIVIEN 13		
1.5 Gal	2 Gal	2.5 Gal
23 DFT	31 DFT	38 DFT

EPDM Cleaner is applied to pre-treat EPDM membrane before undergoing pressure washing. A secondary rinse with a pressure washer is required. Multiple cleaning applications may be needed.

Mastic – AldoSil 399F applied in a 4" width, at a minimum thickness of 1/16" (63 wet mils).

Three-Course Method – AldoSil 397F coating /4" fabric /AldoSil 397F coating.

(Fully-Adhered Systems Only): AldoSil 397F coating applied in a 4" width, at a minimum thickness of 32 wet mils.

Mastic – Apply AldoSil 399F to each flashing edge in a 4" width, at a minimum thickness of 1/8" (125 wet mils).

Three-Course Method – AldoSil 397F coating /4" fabric /AldoSil 397F coating.

	<u> </u>	MOOT	H
	BU	IR & Mod I	Bit
WARRANTY	10-YEAR	15-YEAR	20-YEAR
CLEANER	CleanE	34Coat (Recomme	ended)
Coverage Rate	1 Gal per 500 Sq Ft		
PRIMER	AldoBlock 708 (Recommended)*		
Coverage Rate	1 Gal per 200 - 300 Sq Ft		
FIELD SEAMS		Yes (Mod Bit)	
FLASHINGS		Yes	
BASE/TOP COAT		AldoSil 397F	
Gallons per Square	1.5 Gal**	2 Gal**	2.5 Gal**
Wet Film Thickness	24 WFT	32 WFT	40 WFT
	* Utilized as a stain blocker to prevent asphalt bleed-through. ** Single-pass applications are acceptable where appropriate.		
TOTALS	MINI	MUM REQUIREME	ENTS
Gallons per Square	1.5 Gal 2 Gal 2.5 Gal		
Dry Film Thickness	23 DFT	31 DFT	38 DFT
CLEANING			
FIFE D OF AMO	Pressure washing is necessary to thoroughly remove surface contaminants. A cleaner/ degreaser is available for more effective cleaning and to eliminate algae and fungus growth. Multiple cleaning applications may be needed. Drying times will be longer on granular or rough surfaces.		
FIELD SEAMS			
Option 1:		il 399F applied in kness of 1/16" (6	
Option 2:	<i>Three-Course Method</i> – AldoSil 397F coating /4" fabric /AldoSil 397F coating.		
FLASHINGS / PENETRA	ATIONS		
Option 1:	<i>Mastic</i> – Apply AldoSil 399F to each flashing edge in a 4" width, at a minimum thickness of 1/8" (125 wet mils).		
Option 2:	<i>Three-Course Method</i> —AldoSil 397F coating / 4" fabric /AldoSil 397F coating.		

GRANULATED Med Did			
40 VEAD	Mod Bit	00 VEAD	
10-YEAR	15-YEAR	20-YEAR	
	No		
AldoBlo	ck 708 (Recomm	ended)*	
1 Gá	al per 100 - 200 S	Sq Ft	
	Yes		
	Yes		
	AldoSil 397F		
2 Gal**	2.5 Gal**	3 Gal**	
32 WFT	40 WFT	48 WFT	
	708 is used for sta coverage rates ca	<u> </u>	

MINIMUM REQUIREMENTS			
2 Gal 2.5 Gal 3 Gal			
31 DFT	38 DFT	46 DFT	

** Single-pass applications are acceptable where

0.5 gal per square.

appropriate.

Pressure washing is necessary to thoroughly remove surface contaminants. A cleaner/ degreaser is available for more effective cleaning and to eliminate algae and fungus growth. Multiple cleaning applications may be needed. Drying times will be longer on granular or rough surfaces.

Mastic – AldoSil 399F applied in a 4" width, at a minimum thickness of 1/16" (63 wet mils).

Three-Course Method – AldoSil 397F coating /4" fabric /AldoSil 397F coating.

Mastic – Apply AldoSil 399F to each flashing edge in a 4" width, at a minimum thickness of 1/8" (125 wet mils).

Three-Course Method – AldoSil 397F coating /4" fabric /AldoSil 397F coating.

Concrete				
10-YEAR 15-YEAR 20-YEAR				
No				
AldoBlo	ck 708 (Recomm	nended)*		
1 G	al per 100 - 200 s	Sq Ft		
	N/A			
	Yes			
	AldoSil 397F			
2 Gal**	2.5 Gal**	3 Gal**		
32 WFT	40 WFT	48 WFT		
* 15 11-1-11-1.	700 ! 11-1-0	21.0075		

- * If AldoBlock 708 is used, AldoSil 397F coverage rates can be reduced by 0.5 gal per square.
- ** Single-pass applications are acceptable where appropriate.

MINIMUM REQUIREMENTS			
2 Gal	2.5 Gal	3 Gal	
31 DFT	38 DFT	46 DFT	

Pressure washing may not be required, depending on the level of surface contamination. All contaminants must be thoroughly removed. Care should be taken to avoid injecting water into the concrete. The surface must be clean and dry before proceeding with the coating.

----- N/A -----

Each flashing transition and penetration needs to be flashed in using a three-course method that utilizes coating and fabric.

Three-Course Method – AldoSil 397F coating /4" fabric /AldoSil 397F coating.

New SPF			
10-YEAR	15-YEAR	20-YEAR	
	No		
No			
N/A			
	AldoSil 397F		
1.5 Gal	2 Gal	2.5 Gal	
24 WFT	32 WFT	40 WFT	

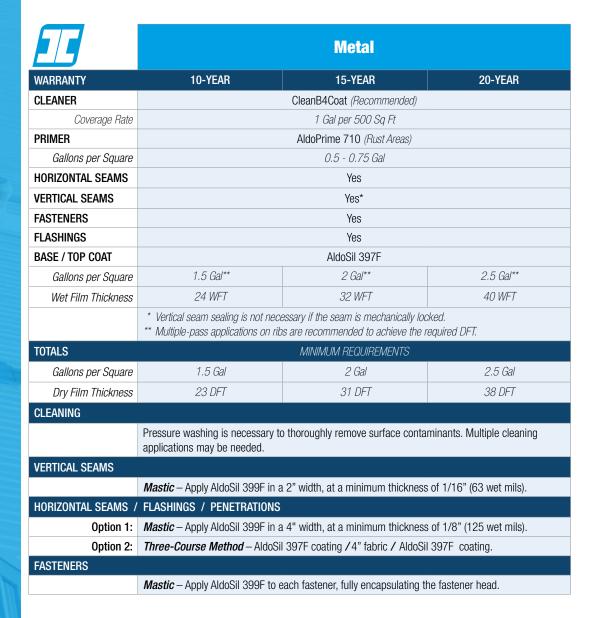
MINIMUM REQUIREMENTS			
1.5 Gal 2 Gal 2.5 Gal			
23 DFT	31 DFT	38 DFT	

--- N/A ---

Pressure washing should not be necessary, as SPF should be covered as soon as possible.



I INLAND



		Metal	
WARRANTY	10-YEAR	15-YEAR	20-YEAR
CLEANER		CleanB4Coat (Recommended)	
Coverage Rate		1 Gal per 500 Sq Ft	
PRIMER		AldoPrime 710 (Rust Areas)	
Gallons per Square		0.5 - 0.75 Gal	
HORIZONTAL SEAMS		Yes	
VERTICAL SEAMS		Yes*	
FASTENERS	Yes		
FLASHINGS	Yes		
BASE COAT		AldoCoat 400S	
Gallons per Square	1.25 Gal	1.5 Gal	1.25 Gal
Wet Film Thickness	20 WFT	24WFT	20 WFT
INTERMEDIATE COAT		AldoCoat 400S	
Gallons per Square	N/A	N/A	1.25 Gal
Wet Film Thickness			20 WFT
TOP COAT	AldoCoat 400S AldoCoat TE+		
Gallons per Square	1.25 Gal	1.5 Gal	1.25 Gal
Wet Film Thickness	20 WFT	24 WFT	20 WFT
	* Vertical seam sealing is not nec	essary if the seam is mechanically loc	cked.
TOTALS		MINIMUM REQUIREMENTS	
Gallons per Square	2.5 Gal	3 Gal	3.75 Gal
Dry Film Thickness	21 DFT	25 DFT	31 DFT
CLEANING			
	Pressure washing is necessary t applications may be needed.	o thoroughly remove surface conta	minants. Multiple cleaning
VERTICAL SEAMS			
	<i>Mastic</i> – Apply AldoSeal 750 in	a 2" width, at a minimum thicknes	s of 1/8" (125 wet mils).
HORIZONTAL SEAMS /	FLASHINGS / PENETRATIONS		
Option 1:	<i>Mastic</i> – Apply AldoSeal 750 in	a 4" width, at a minimum thicknes	s of 1/8" (125 wet mils).

Option 2: *Three-Course Method* – AldoCoat 400S coating /4" fabric / AldoCoat 400S coating.

Mastic – Apply AldoSeal 750 to each fastener, fully encapsulating the fastener head.

FASTENERS





	Aged TP	0, PVC, &	Hypalon	
WARRANTY	10-YEAR	15-YEAR	20-YEAR	
CLEANER	Cleanl	B4Coat (Recomn	nended)	
Coverage Rate	1	1 Gal per 500 Sq	Ft	
PRIMER	AldoPrime TP	O (Required for Ti	PO Membranes)	
Coverage Rate	1 Gal	per 800 - 1,000) Sq Ft*	
FIELD SEAMS		Yes		
FLASHINGS		Yes		
BASE COAT		AldoCoat 400S		
Gallons per Square	1.5 Gal	1.25 Gal	1.5 Gal	
Wet Film Thickness	24 WFT	20 WFT	24 WFT	
INTERMEDIATE COAT		AldoCoat 400S		
Gallons per Square	N/A	1.25 Gal	1.5 Gal	
Wet Film Thickness		20 WFT	24 WFT	
TOP COAT	AldoCo	AldoCoat 400S Ald		
Gallons per Square	1.5 Gal	1.25 Gal	1.5 Gal	
Wet Film Thickness	24 WFT	20 WFT	24 WFT	
	* Application sh	nould be as thin as	s possible.	
TOTALS	MIN	IMUM REQUIREM	IENTS	
Gallons per Square	3 Gal	3.75 Gal	4.5 Gal	
Dry Film Thickness	25 DFT	31 DFT	38 DFT	
CLEANING				
		ng is necessary to contaminants. Ne y be needed.		
FIELD SEAMS				
Option 1:		eal 750 applied kness of 1/16" (in a 4" width, at 63 wet mils).	
Option 2:	<i>Three-Course Method</i> – AldoCoat 400S coating /4" fabric /AldoCoat 400S coating.			
	TRATIONS			

Mastic – Apply AldoSeal 750 to each flashing

Three-Course Method— AldoCoat 400S

coating /4" fabric /AldoCoat 400S coating.

Option 1: edge in a 4" width, at a minimum thickness of

1/8" (125 wet mils).

Option 2:

Aged EPDM		
10-YEAR	15-YEAR	20-YEAR
	EPDM Cleaner	
	1 Gal per 500 Sq i	Ft .
	No	
	Yes	
	Yes	
	AldoCoat 400S	
1.5 Gal	1.25 Gal	1.5 Gal
24 WFT	20 WFT	24 WFT
	AldoCoa	at 400S
N/A	1.25 Gal	1.5 Gal
	20 WFT	24 WFT
AldoCo	at 400S	AldoCoat TE+
1.5 Gal	1.25 Gal	1.5 Gal
24 WFT	20 WFT	24 WFT

MINIMUM REQUIREMENTS		
3 Gal	3.75 Gal	4.5 Gal
25 DFT	31 DFT	38 DFT

EPDM Cleaner is applied to pre-treat EPDM membrane before undergoing pressure washing. A secondary rinse with a pressure washer is required. Multiple cleaning applications may be needed.

Mastic – AldoSeal 750 applied in a 4" width, at a minimum thickness of 1/16" (63 wet mils).

Three-Course Method – AldoCoat 400S coating /4" fabric /AldoCoat 400S coating.

Mastic – Apply AldoSeal 750 to each flashing edge in a 4" width, at a minimum thickness of 1/8" (125 wet mils).

Three-Course Method— AldoCoat 400S coating /4" fabric /AldoCoat 400S coating.

	SMOOTH BUR & Mod Bit		
WARRANTY	10-YEAR	15-YEAR	20-YEAR
CLEANER	CleanB4Coat (Recommended)		
Coverage Rate		1 Gal per 500 Sq	Ft
PRIMER		AldoBlock 708*	;
Gallons per Square		0.5 - 0.75 Gal	
FIELD SEAMS		Yes (Mod Bit)	
FLASHINGS		Yes	
BASE COAT		AldoCoat 400S	
Gallons per Square	1.5 Gal	1.25 Gal	1.5 Gal
Wet Film Thickness	24 WFT	20 WFT	24 WFT
INTERMEDIATE COAT		AldoCo	oat 400S
Gallons per Square	N/A	1.25 Gal	1.5 Gal
Wet Film Thickness		20 WFT	24 WFT
TOP COAT	AldoCoat 400S AldoCoat TE-		AldoCoat TE+
Gallons per Square	1.5 Gal	1.25 Gal	1.5 Gal
Wet Film Thickness	24 WFT	20 WFT	24 WFT
	* Primer can be omitted if AldoCoat SB+ is used as a base coat.		
TOTALS	MII	VIMUM REQUIREM	IENTS
Gallons per Square	3 Gal	3.75 Gal	4.5 Gal
Dry Film Thickness	25 DFT	31 DFT	38 DFT
CLEANING			
	Pressure washing is necessary to thoroughly remove surface contaminants. Multiple cleaning applications may be needed.		
FIELD SEAMS / FLA	ASHINGS / PEN	ETRATIONS	
Option 1:		eal 750 applied in ness of 1/8" (125	
Option 2:	<i>Three-Course Method</i> – AldoCoat 400S coating /4" fabric /AldoCoat 400S coating.		

GRANULATED		
	Mod Bit	
10-YEAR	15-YEAR	20-YEAR
	No	
	AldoBlock 708*	
	0.75 - 1 Gal	
	Yes	
	Yes	
	AldoCoat 400S	
1.5 Gal	1.25 Gal	1.5 Gal
24 WFT	20 WFT	24 WFT
	AldoCoa	at 400S
N/A	1.25 Gal	1.5 Gal
	20 WFT	24 WFT
AldoCoa	at 400S	AldoCoat TE+
1.5 Gal	1.25 Gal	1.5 Gal
24 WFT	20 WFT	24 WFT
* Primer can be omitted if AldoCoat SB+ is used a a base coat.		

* Primer can be omitted if AldoCoat SB+ is used a
a base coat.

MINIMUM REQUIREMENTS			
3 Gal	3.75 Gal	4.5 Gal	
25 DFT	31 DFT	38 DFT	

Pressure washing is necessary to thoroughly remove surface contaminants. A cleaner/ degreaser is available for more effective cleaning and to eliminate algae and fungus growth. Multiple cleaning applications may be needed. Drying times will be longer on granular or rough surfaces.

Mastic – AldoSeal 750 applied in a 4" width, at a minimum thickness of 1/8" (125 wet mils).

Three-Course Method – AldoCoat 400S coating /4" fabric /AldoCoat 400S coating.

Concrete			
10-YEAR	15-YEAR	20-YEAR	
	No		
	No		
	N/A		
	Yes		
	AldoCoat 400S*	•	
1.25 Gal	1.5 Gal	1.25 Gal	
20 WFT	24 WFT	20 WFT	
	AldoCoat 400S		
1.25 Gal	1.5 Gal	2 @ 1.25 Gal	
20 WFT	24 WFT	2 @ 20 WFT	
AldoCo	at 400S	AldoCoat TE+	
1.25 Gal	1.5 Gal	1.25 Gal	
20 WFT	24 WFT	20 WFT	
* Coating muc	t ha fully rainfarca	d with 10" fabric	

* Coating must be fully-reinforced with 40" fa	abric
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MIN	IIMUM REQUIREN	MENTS
3.75 Gal	4.5 Gal	5 Gal
31 DFT	38 DFT	42 DFT

Pressure washing may not be required, depending on the level of surface contamination. All contaminants must be thoroughly removed. Care should be taken to avoid injecting water into the concrete. The surface must be clean and dry before proceeding with the coating.

Each flashing transition and penetration needs to be flashed in using a three-course method that incorporates both coating and fabric.

	New SPF	
10-YEAR	15-YEAR	20-YEAF
	No	
	No	
	N/A	
	AldoCoat 400S	
1.5 Gal	1.25 Gal	1.5 Gal
24 WFT	20 WFT	24 WFT
	AldoCoa	at 400S
N/A	1.25 Gal	1.5 Gal
	20 WFT	24 WFT
AldoCo	at 400S	AldoCoat TI
1.5 Gal	1.25 Gal	1.5 Gal
24 WFT	20 WFT	24 WFT

MINI	MUM REQUIREME	ENTS
3 Gal	3.75 Gal	4.5 Gal
25 DFT	31 DFT	38 DFT

Pressure washing should not be necessary, as SPF should be covered as soon as possible.





	Aged TPO & Hypalon		
WARRANTY	10-YEAR 15-YEAR 20-YEAR		
CLEANER	Clean	B4Coat (Recomm	ended)
Coverage Rate	1	1 Gal per 500 Sq i	Ft .
PRIMER	No		
FIELD SEAMS	Yes		
FLASHINGS	Yes		
BASE COAT	RC 2000		
Gallons per Square	1.5 Gal	1.25 Gal	1.5 Gal
Wet Film Thickness	24 WFT	20 WFT	24 WFT
INTERMEDIATE COAT		RC 2	2000
Gallons per Square	N/A	1.25 Gal	1.5 Gal
Wet Film Thickness		20 WFT	24 WFT
TOP COAT	RC 2000		
Gallons per Square	1.5 Gal	1.25 Gal	1.5 Gal
Wet Film Thickness	24 WFT	20 WFT	24 WFT

TOTALS	MINIMUM REQUIREMENTS		
Gallons per Square	3 Gal	3.75 Gal	4.5 Gal
Dry Film Thickness	21 DFT	27 DFT	32 DFT

CLEANING

Pressure washing is necessary to thoroughly remove surface contaminants. A cleaner/ degreaser is available for more effective cleaning and to eliminate algae and fungus growth. Multiple cleaning applications may be needed.

FIELD SEAMS / FLASHINGS / PENETRATIONS

Option 1: Mastic – Apply RC 2250 in a 4" width, at a minimum thickness of 1/16" (63 wet mils).

Option 2: Three-Course Method—RC 2000 coating /4" fabric / RC 2000 coating.

Aged EPDM

10-YEAR	15-YEAR	20-YEAR	
	EPDM Cleaner		
1	1 Gal per 500 Sq I	=t	
	No		
	Yes*		
	Yes*		
RC 2000			
.75 Gal**	.75 Gal**	.75 Gal**	
12 WFT	12 WFT	12 WFT	
	RC 2000		
1 Gal	1.5 Gal	2 @ 1.25 Gal	
16 WFT	24 WFT	2 @ 20 WFT	
RC 2000			
1.25 Gal	1.5 Gal	1.25 Gal	
20 WFT	24 WFT	20 WFT	

 ^{*} Installed following the base coat application.
 ** Thicker applications may cause membrane

swelling.

 MINIMUM REQUIREMENTS

 3 Gal
 3.75 Gal
 4.5 Gal

 21 DFT
 27 DFT
 32 DFT

EPDM Cleaner is applied to pre-treat EPDM membrane before undergoing pressure washing. A secondary rinse with a pressure washer is required. Multiple cleaning applications may be needed.

Mastic – Apply RC 2250 in a 4" width, at a minimum thickness of 1/16" (63 wet mils).

Three-Course Method – RC 2000 coating /4" fabric / RC 2000 coating.

		MOOT UR & Mod	
WARRANTY	10-YEAR	15-YEAR	20-YEAR
CLEANER	Clear	nB4Coat (Recomm	nended)
Coverage Rate		1 Gal per 500 Sq	Ft
PRIMER		No	
FIELD SEAMS		Yes (Mod Bit)	
FLASHINGS		Yes	
BASE COAT		RC 2000	
Gallons per Square	1.5 Gal	1.25 Gal	1.5 Gal
Wet Film Thickness	24 WFT	20 WFT	24 WFT
INTERMEDIATE COAT	RC 2000		2000
Gallons per Square	N/A	1.25 Gal	1.5 Gal
Wet Film Thickness		20 WFT	24 WFT
TOP COAT		RC 2000	
Gallons per Square	1.5 Gal	1.25 Gal	1.5 Gal
Wet Film Thickness	24 WFT	20 WFT	24 WFT
TOTALS	MII	NIMUM REQUIREM	ENTS
Gallons per Square	3 Gal	3.75 Gal	4.5 Gal
Dry Film Thickness	21 DFT	27 DFT	32 DFT
CLEANING			
	Pressure washing is necessary to thoroughly remove surface contaminants. Multiple cleaning applications may be needed. Drying times will be longer on granular or rough surfaces.		
FIELD SEAMS / FLA	ASHINGS / PEN	ETRATIONS	
Option 1:	<i>Mastic</i> – Apply RC 2250 in a 4" width, at a minimum thickness of 1/16" (63 wet mils).		
Ontion O	Three-Course Method – RC 2000 coating /4"		

fabric / RC 2000 coating.

GRANULATED Mod Bit			
10-YEAR	15-YEAR	20-YEAR	
	No		
	No		
	Yes (Mod Bit)		
	Yes		
	RC 2000		
1.5 Gal	1.25 Gal	1.5 Gal	
24 WFT	20 WFT	24 WFT	
	RC	2000	
N/A	1.25 Gal	1.5 Gal	
	20 WFT	24 WFT	
	RC 2000		
1.5 Gal	1.25 Gal	1.5 Gal	
24 WFT	20 WFT	24 WFT	
MINIMUM REQUIREMENTS			
3 Gal	3.75 Gal	4.5 Gal	
21 DFT	27 DFT	32 DFT	

Pressure washing is necessary to thoroughly remove surface contaminants. Multiple cleaning applications may be needed. Drying times will be longer on granular or rough surfaces.

Mastic – Apply RC 2250 in a 4" width, at a minimum thickness of 1/16" (63 wet mils).

Three-Course Method – RC 2000 coating / 4" fabric / RC 2000 coating.

Concrete			
10-YEAR	15-YEAR	20-YEAR	
	No		
	No		
	N/A		
Yes			
RC 2000			
1.25 Gal	1.5 Gal	1.25 Gal	
20 WFT	24 WFT	20 WFT	
RC 2000			
1.25 Gal	1.5 Gal	2 @ 1.25 Gal	
20 WFT	24 WFT	2 @ 20 WFT	
	RC 2000		
1.25 Gal	1.5 Gal	1.25 Gal	
20 WFT	24 WFT	20 WFT	
MINIMUM REQUIREMENTS			
3.75 Gal	4.5 Gal	5 Gal	
27 DFT	32 DFT	36 DFT	

Pressure washing may not be required, depending on the level of surface contamination. All contaminants must be thoroughly removed. Care should be taken to avoid injecting water into the concrete. The surface must be clean and dry before proceeding with the coating.

Each flashing transition and penetration needs to be flashed in using a three-course method that incorporates both coating and fabric.

New SPF			
10-YEAR	15-YEAR	20-YEAR	
No			
	No		
N/A			
	RC 2000		
1.5 Gal	1.25 Gal	1.5 Gal	
24 WFT	20 WFT	24 WFT	
	RC	2000	
N/A	1.25 Gal	1.5 Gal	
	20 WFT	24 WFT	
	RC 2000		
1.5 Gal	1.25 Gal	1.5 Gal	
24 WFT	20 WFT	24 WFT	
MINIMUM REQUIREMENTS			
3 Gal	3.75 Gal	4.5 Gal	
21 DFT	27 DFT	32 DFT	

Pressure washing should not be necessary, as SPF should be covered as soon as possible.



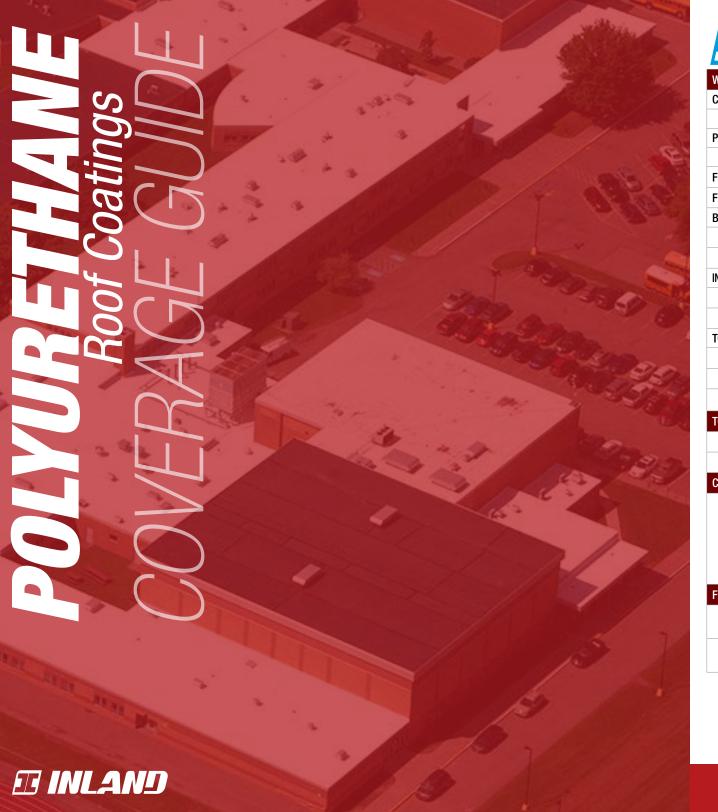
SEBS LIQUID RUBBEI Roof Coatings

E INLAND

		Metal		
WARRANTY	10-YEAR	15-YEAR	20-YEAR	
CLEANER		CleanB4Coat (Recommended)	1	
Coverage Rate		1 Gal per 500 Sq Ft		
PRIMER		No		
HORIZONTAL SEAMS		Yes		
VERTICAL SEAMS		Yes*		
FASTENERS		Yes		
FLASHINGS		Yes		
BASE COAT		RC 2000		
Gallons per Square	1.25 Gal	1.5 Gal	1.25 Gal	
Wet Film Thickness	20 WFT	24 WFT	20 WFT	
INTERMEDIATE COAT			RC 2000	
Gallons per Square	N/A	N/A	1.25 Gal	
Wet Film Thickness			20 WFT	
TOP COAT		RC 2000		
Gallons per Square	1.25 Gal	1.5 Gal	1.25 Gal	
Wet Film Thickness	20 WFT	24 WFT	20 WFT	
	* Vertical seam sealing is not neces. ** Multiple-pass applications on ribs			
TOTALS		MINIMUM REQUIREMENTS		
Gallons per Square	2.5 Gal	3 Gal	3.75 Gal	
Dry Film Thickness	18 DFT	21 DFT	27 DFT	
CLEANING				
	Pressure washing is necessary to tavailable for more effective cleaning applications may be needed.			
VERTICAL SEAMS				
	<i>Mastic</i> – Apply RC 2250 mastic in	a 2" width, at a minimum thick	ness of 1/16" (63 wet mils).	
HORIZONTAL SEAMS /	FLASHINGS / PENETRATIONS			
Option 1:	<i>Mastic</i> – Apply RC 2250 mastic in a 4" width, at a minimum thickness of 1/16" (63 wet mils).			
Option 2:	Three-Course Method – RC 2000	coating /4" fabric / RC 2000	coating.	
FASTENERS				
	Mastic – Apply RC 2250 mastic to	each fastener fully encapsulation	ng the fastener head	

		Metal	
WARRANTY	10-YEAR	15-YEAR	20-YEAR
WARRANTY	IU-YEAK	CleanB4Coat (Recommended)	ZU-TEAR
Coverage Rate		1 Gal per 500 Sq Ft	
PRIMER		AldoPrime 710 (Rust Areas)	
Gallons per Square		0.5-0.75 Gal	
HORIZONTAL SEAMS		Yes	
VERTICAL SEAMS		Yes*	
FASTENERS		Yes	
FLASHINGS		Yes	
BASE COAT		AldoThane 384	
Gallons per Square	1 Gal	1.25 Gal	1.25 Gal
Wet Film Thickness	16 WFT	20 WFT	20 WFT
INTERMEDIATE COAT			AldoThane 386
Gallons per Square	N/A	N/A	1 Gal
Wet Film Thickness			16 WFT
TOP COAT	AldoThane 386		
Gallons per Square	1 Gal	1 Gal 1.25 Gal 1 Gal	
Wet Film Thickness	16 WFT	20 WFT	16 WFT
	* Vertical seam sealing is not necessary if the seam is mechanically locked.		
TOTALS		MINIMUM REQUIREMENTS	
Gallons per Square	2 Gal	2.5 Gal	3.25 Gal
Dry Film Thickness	24 DFT	30 DFT	38 DFT
CLEANING			
		o thoroughly remove surface conta ning and to eliminate algae and fun	
VERTICAL SEAMS			
	<i>Mastic</i> – Apply AldoThane 385	in a 2" width, at a minimum thickne	ess of 1/16" (63 wet mils)
HORIZONTAL SEAMS /	FLASHINGS / PENETRATIONS		
Option 1:	Mastic - Apply AldoThane 385 in a 4" width, at a minimum thickness of 1/16" (63 wet mils).		
Option 2:	Three-Course Method – Aldothane 384 coating /4" fabric / Aldothane 384 coating.		
FASTENERS			
	<i>Mastic</i> – Apply AldoThane 384 mastic to each fastener, fully encapsulating the fastener head.		

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	Aged TF	PO, PVC & I	Hypalon
WARRANTY	10-YEAR	15-YEAR	20-YEAR
CLEANER	Cleanl	B4Coat (Recomm	ended)
Coverage Rate	ĺ	1 Gal per 500 Sq	Ft
PRIMER	AldoPrime TP	O (Required for TF	PO Membranes)
Coverage Rate	1 Gal	per 800 - 1,000	Sq Ft*
FIELD SEAMS		Yes	
FLASHINGS		Yes	
BASE COAT		AldoThane 384	
Gallons per Square	1.25 Gal	1.5 Gal	1.25 Gal
Wet Film Thickness	20 WFT	24 WFT	20 WFT
INTERMEDIATE COAT			AldoThane 386
Gallons per Square	N/A	N/A	1.25 Gal
Wet Film Thickness			20WFT
TOP COAT		AldoThane 386	
Gallons per Square	1.25 Gal 1.5 Gal 1.25 Gal		1.25 Gal
Wet Film Thickness	20 WFT	24 WFT	20 WFT
	* Application should be as thin as possible.		
TOTALS	MIN	MUM REQUIREM	ENTS
Gallons per Square	2.5 Gal	3 Gal	3.75 Gal
Dry Film Thickness	30 DFT	36 DFT	44 DFT
CLEANING	CLEANING		
	Pressure washing is necessary to thoroughly remove surface contaminants. A cleaner/ degreaser is available for more effective cleaning and to eliminate algae and fungus growth. Multiple cleaning applications may be needed.		
FIELD SEAMS / FLA	SHINGS / PEN	ETRATIONS	
Option 1:	<i>Mastic</i> – Apply AldoThane 385 in a 4" width, at a minimum thickness of 1/16" (63 wet mils).		
Option 2:	<i>Three-Course Method</i> — AldoThane 384 coating /4" fabric / AldoThane 384.		

	Aged EPDM		
WARRANTY	10-YEAR	15-YEAR	20-YEAR
CLEANER		EPDM Cleaner	
Coverage Rate	1	1 Gal per 500 Sq i	Ft
PRIMER		No	
FIELD SEAMS		Yes	
FLASHINGS		Yes	
BASE COAT		AldoThane 384	
Gallons per Square	1.25 Gal	1.5 Gal	1.25 Gal
Wet Film Thickness	20 WFT	24 WFT	20 WFT
INTERMEDIATE COAT			AldoThane 386
Gallons per Square	N/A	N/A	1.25 Gal
Wet Film Thickness			20 WFT
TOP COAT		AldoThane 386	
Gallons per Square	1.25 Gal	1.5 Gal	1.25 Gal
Wet Film Thickness	20 WFT	24 WFT	20 WFT
TOTALS	MIN	MUM REQUIREME	ENTS
Gallons per Square	2.5 Gal	3 Gal	3.75 Gal
Dry Film Thickness	30 DFT	36 DFT	44 DFT
CLEANING			
	EPDM Cleaner is applied to pre-treat EPDM membrane before undergoing pressure washing. A secondary rinse with a pressure washer is required. Multiple cleaning applications may be needed.		
FIELD SEAMS / FLA	ASHINGS / PEN	ETRATIONS	
Option 1:	<i>Mastic</i> – Apply AldoThane 385 in a 4" width, at a minimum thickness of 1/16" (63 wet mils).		
Option 2:	Three-Course Method—AldoThane 384 coating /4" fabric / AldoThane 384.		

10-YEAR	15-YEAR	20-YEAF
CleanB4C	oat (Recommende	ed for Smooth)
	1 Gal per 500 Sq	ı Ft
	No	
	Yes (Mod Bit)	
	Yes	
	AldoThane 384	
1.5 Gal	1.25 Gal	1.25 Gal
24 WFT	20 WFT	20 WFT
	AldoThane 384	AldoThane 3
N/A	1.25 Gal	1.5 Gal
	20 WFT	24 WFT
	AldoThane 386	
1.5 Gal	1.25 Gal	1.5 Gal
24 WFT	20 WFT	24 WFT
M	INIMUM REQUIREN	MENTS
3 Gal	3.75 Gal	4.25 Gai
36 DFT	44 DFT	50 DFT
emove surfa eaning app	shing is necessary ace contaminants. dications may be r longer on granula	Multiple needed. Dryin
Mastic – Ap at a minimur	ply AldoThane 38 n thickness of 1/10	5 in a 4" widt 6" (63 wet mi
T ' 0	se Method— Aldo	TI 004

Concrete			
10-YEAR	15-YEAR	20-YEAR	
No			
	No		
	N/A		
	Yes		
AldoThane 384			
1.5 Gal	1.25 Gal	1.25 Gal	
24 WFT	20 WFT	20 WFT	
	AldoThane 384	AldoThane 386	
N/A	1.25 Gal	1.5 Gal	
	20 WFT	24 WFT	
	AldoThane 386		
1.5 Gal	1.25 Gal	1.5 Gal	
24 WFT	20 WFT	24 WFT	
MINIMUM REQUIREMENTS			
3 Gal	3.75 Gal	4.25 Gal	
36 DFT	44 DFT	50 DFT	

Pressure washing may not be required, depending
on the level of surface contamination. All
contaminants must be thoroughly removed. Care
should be taken to avoid injecting water into the
concrete. The surface must be clean and dry before
proceeding with the coating.

Each flashing transition and penetration needs to
be flashed in using a three-course method that
incorporates both coating and fabric.

	New SPF	
10-YEAR	15-YEAR	20-YEAR
	No	
	No	
	N/A	
	AldoThane 384	
1.25 Gal	1.5 Gal	1.25 Gal
20 WFT	24 WFT	20 WFT
		AldoThane 386
N/A	N/A	1.25 Gal
		24 WFT
	AldoThane 386	
1.25 Gal	1.5 Gal	1.25 Gal
20 WFT	24 WFT	20 WFT
MI	NIMUM REQUIREN	MENTS
2.5 Gal	3 Gal	3.75 Gal
30 DFT	36 DFT	44 DFT

Pressure washing should not be necessary, as SPF should be covered as soon as possible.



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		Metal	
WARRANTY	10-YEAR	15-YEAR	20-YEAR
CLEANER		nB4Coat <i>(Recommende</i>	
Coverage Rate	0100	1 Gal per 500 Sq Ft	
PRIMER	Ald	oPrime 710 (Rust Areas))
Gallons per Square		0.5-0.75 Gal	
HORIZONTAL SEAMS		Yes	
VERTICAL SEAMS		Yes*	
FASTENERS		Yes	
FLASHINGS		Yes	
BASE COAT		AldoThane 384	
Gallons per Square	1.25 Gal	1.25 Gal	1.25 Gal
Wet Film Thickness	20 WFT	20 WFT	20 WFT
TOP COAT		AldoSil 397F	
Gallons per Square	1 Gal	1.5 Gal	2 Gal
Wet Film Thickness	16 WFT	24 WFT	32 WFT
	* Vertical seam sealing is not necessary if the seam is mechanically locked.		
TOTALS	Mli	NIMUM REQUIREMENTS	
Gallons per Square	2.25 Gal	2.75 Gal	3.25 Gal
Dry Film Thickness	31 DFT	39 DFT	47 DFT
CLEANING			
VERTICAL SEAMS	Pressure washing is necessary to thoroughly remove surface contaminants. A cleaner/degreaser is available for more effective cleaning and to eliminate algae and fungus growth. Multiple cleaning applications may be needed.		
VERTICAL SEAWS	Mastic – Apply AldoThane 385 in a 2" width, at a minimum thickness of 1/16" (63 wet mils).		
HORIZONTAL SEAMS /	FLASHINGS / PENETF	RATIONS	
Option 1:	<i>Mastic</i> – Apply AldoThane 385 in a 4" width, at a minimum thickness of 1/16" (63 wet mils).		
Option 2:	<i>Three-Course Method</i> – Aldothane 384 coating / 4" fabric / Aldothane 384 coating.		
FASTENERS			
	Mastic – Apply AldoTha encapsulating the faste		fastener, fully

Aged TPO, PVC & Hypalon

	11904 11	o, 1 10 a 1	
WARRANTY	10-YEAR	15-YEAR	20-YEAR
CLEANER	CleanB4Coat (Recommended)		ended)
Coverage Rate	1	Gal per 500 Sq i	-t
PRIMER	AldoPrime TP0	O (Required for TP	O Membranes)
Coverage Rate	1 Gal	per 800 - 1,000	Sq Ft*
FIELD SEAMS		Yes**	
FLASHINGS		Yes**	
BASE COAT		AldoThane 384	
Gallons per Square	1.25 Gal	1.25 Gal	1.25 Gal
Wet Film Thickness	20 WFT	20 WFT	20 WFT
TOP COAT	AldoSil 397F		
Gallons per Square	1 Gal	1.5 Gal	2 Gal
Wet Film Thickness	16 WFT	24 WFT	32 WFT
	* Application should be as thin as possible ** Silicone products may be substituted and installed after the base coat application.		
TOTALS	MINI	MUM REQUIREME	NTS
Gallons per Square	2.25 Gal	2.75 Gal	3.25 Gal
Dry Film Thickness	31 DFT	39 DFT	47 DFT
CLEANING			
	Pressure washing is necessary to thoroughly remove surface contaminants. A cleaner/ degreaser is available for more effective cleaning and to eliminate algae and fungus growth. Multiple cleaning applications may be needed.		
FIELD SEAMS / FL	ASHINGS / PEN	IETRATIONS	

Mastic – Apply AldoThane 385 in a 4" width, at a minimum thickness of 1/16" (63 wet mils).

Three-Course Method— AldoThane 384 coating /4" fabric / AldoThane 384.

Option 1:

Option 2:

	ı	Aged EPDN	1
WARRANTY	10-YEAR	15-YEAR	20-YEAR
CLEANER		EPDM Cleaner	'
Coverage Rate	1	Gal per 500 Sq i	Ft .
PRIMER		No	
FIELD SEAMS		Yes*	
FLASHINGS		Yes*	
BASE COAT		AldoThane 384	
Gallons per Square	1.25 Gal	1.25 Gal	1.25 Gal
Wet Film Thickness	20 WFT	20 WFT	20 WFT
TOP COAT		AldoSil 397F	
Gallons per Square	1 Gal	1.5 Gal	2 Gal
Wet Film Thickness	16 WFT	24 WFT	32 WFT
	* Silicone products may be substituted and installed after the base coat application.		
TOTALS	MINI	MUM REQUIREME	NTS
Gallons per Square	2.25 Gal	2.75 Gal	3.25 Gal
Dry Film Thickness	31 DFT	39 DFT	47 DFT
CLEANING			
	EPDM Cleaner is applied to pre-treat EPDM membrane before undergoing pressure washing. A secondary rinse with a pressure washer is required. Multiple cleaning applications may be needed.		
FIELD SEAMS / FLA	ASHINGS / PEN	ETRATIONS	
Option 1:	<i>Mastic</i> – Apply AldoThane 385 in a 4" width, at a minimum thickness of 1/16" (63 wet mils).		
Ontion 2:	Three-Course	Three-Course Method— AldoThane 384	

coating /4" fabric / AldoThane 384.

SMOOTH BUR & SMOOTH/GRANULATED Mod Bit				
10-YEAR	15-YEAR	20-YEAR		
CleanB4Coat (Recommended for Smooth)				
1 Gal per 500 Sq Ft				
No				
	Yes (Mod Bit)*			
Yes*				
AldoThane 384				

1.25 Gal

20 WFT

AldoSil 397F

1.5 Gal

24 WFT

1.25 Gal

20 WFT

2 Gal

32 WFT

* Silicone products may be substituted and installed after the base coat application.

1.25 Gal

20 WFT

1 Gal

16 WFT

MINIMUM REQUIREMENTS			
2.25 Gal	2.75 Gal	3.25 Gal	
31 DFT	39 DFT	47 DFT	

Pressure washing is necessary to thoroughly remove surface contaminants. A cleaner/ degreaser is available for more effective cleaning and to eliminate algae and fungus growth. Multiple cleaning applications may be needed. Drying times will be longer on granular or rough surfaces.

Mastic - Apply AldoThane 385 in a 4" width, at a minimum thickness of 1/16" (63 wet mils).

Three-Course Method— AldoThane 384 coating /4" fabric / AldoThane 384.

Concrete			
10-YEAR	15-YEAR	20-YEAR	
No			
	No		
N/A			
Yes			
	AldoThane 384		
1.5 Gal	1.5 Gal	1.5 Gal	
24 WFT	24 WFT	24 WFT	
AldoSil 397F			
1 Gal	1.5 Gal	2 Gal	
16 WFT	24 WFT	32 WFT	

installed after the base coat application.

MINIMUM REQUIREMENTS			
2.5 Gal	3 Gal	3.5 Gal	
34 DFT	42 DFT	50 DFT	

Pressure washing may not be required, depending on the level of surface contamination. All contaminants must be thoroughly removed. Care should be taken to avoid injecting water into the concrete. The surface must be clean and dry before proceeding with the coating.

Each flashing transition and penetration needs to be flashed in using a three-course method that incorporates both coating and fabric.

	New SPF	
10-YEAR	15-YEAR	20-YEAI
	No	
	No	
N/A		
	AldoThane 384	
1.25 Gal	1.25 Gal	1.25 Ga
20 WFT	20 WFT	20 WFT
	AldoSil 397F	
1 Gal	1.5 Gal	2 Gal
16 WFT	24 WFT	32 WFT

MINIMUM REQUIREMENTS			
2.25 Gal	2.75 Gal	3.25 Gal	
31 DFT	39 DFT	47 DFT	

Pressure washing should not be necessary, as SPF should be covered as soon as possible.



WARRANTY PRICING

WARRANTY TYPE	SQUARE FOOT PRICE	MINIMUM FEE
Product – 10-Year	_	FREE
Product – 15-Year	_	FREE
Product – 20-Year	_	FREE
System – 10-Year	\$0.06 / Sq Ft	\$750
System – 15-Year	\$0.08 / Sq Ft	\$1,000
System – 20-Year	\$0.12 / Sq Ft	\$1,250

MASTIC COVERAGE RATES (PER GALLON)

2-inch band at 1/16" = 130-150 feet

2-inch band at 1/8" = 65-75 feet

4-inch band at 1/16" = 65-75 feet

4-inch band at 1/8" = 32-37 feet

Fastener heads (tablespoon dollop) = 200-250

MOISTURE SURVEY

Moisture present in the existing roof system can compromise the integrity of the new fluid-applied roof system. Performing a thorough moisture survey is crucial to making an informed decision.

ADHESION TEST

Before proceeding with the new fluid-applied roof system, all substrates must successfully pass an adhesion test.

TOTAL MINIMUM REQUIREMENTS

Published minimums do not account for primers, application methods, material waste, environmental conditions, or variations in the existing roof system. Dry Film Thickness requirements represent a minimum, not average. Inland recommends adding a 10% variance to meet the minimum dry film thickness requirements. On granular or rough surfaces, additional material may be necessary to achieve the specified minimum mil thickness.

NOTE

This Quick Reference Coverage Guide is intended to supplement the specifications and Technical Data Sheets.

DISCLAIMER: All product information in this guide is subject to change without notice. While Inland makes every effort to provide the most accurate, up-to-date information, occasionally, one or more items in our guide may be mislabeled. For the most up-to-date version, please visit the Inland website at www.inlandcoatings.com.



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> Rev. 6/25 LIT.COVERGUIDE