

ALDOSEAL 750 Premium Acrylic Mastic



TECHNICAL DATA:

Solids by Weight	64%	
Solids by Volume	52%	
Weight (lb/gal)	10.3 lbs	
Elongation	250%	ASTM D2370
Tensile Strength	300 psi	ASTM D2370
VOC Content	< 50 g/L	
Shelf Life	18-months	
Standard Color(s)	White	

All tests were performed by independent laboratories on randomly collected samples. Results may vary by $\pm 10\%$. This data supersedes all previously published information.

PACKAGING:

2-Gal Plastic Pail	23 lbs	60 Per Pallet
5-Gal Plastic Pail	57 lbs	36 Per Pallet

PRECAUTIONS:

- Acrylic-based products are water-based and cure by evaporation. Cure time will vary based on application rate, temperature, humidity and other environmental factors. For best results, allow the product to dry overnight before applying coating.
- If not applied promptly, open containers may form a surface skin. Remove the skin before continuing application.
- Must be top-coated in all warranty applications.
- Product may discolor if applied without a bleed-blocking primer.
- Do not use on roof areas subject to ponding water.
- Avoid application if rain or inclement weather is forecast within 24-hours.
- All rusted metal surfaces must be treated with a rust-inhibitive primer prior to coating.

HANDLING & STORAGE PROCEDURES:

Shelf life is 18-months if stored in original unopened containers. Store between 45°F and 95°F. Do not allow product to freeze. Do not heat with an open flame. All containers must be sealed when not in use. Wear protective gloves, protective clothing, eye protection, and face protection. If exposed or concerned: Get medical advice or attention. Clean equipment and any overspray with warm water and soap. Do not use mineral spirits, xylene, toluene or VM&P naphtha for cleaning. Do not thin or self-tint.

DESCRIPTION:

AldoSeal 750 is a premium-grade white elastomeric mastic with excellent pliability. This product is designed for use on various flashing and detail conditions. It provides great flexibility while maintaining high tensile strength performance.

APPROVED SUBSTRATES:

- Metal
- Aged EPDM
- Aged TPO
- Aged PVC
- Smooth BUR (asphalt)
- Smooth & Granulated Modified Bitumen
- Concrete
- New Spray Polyurethane Foam

INSTALLATION INSTRUCTIONS:

SURFACE PREPARATION: The surface must be free of any oils, moisture, rust scale, soil or other contaminants that may interfere with good adhesion. All previous repair material must be removed from seams or other surfaces.

APPLICATION INSTRUCTIONS: Apply only when ambient temperatures are 50°F and rising, and substrate temperatures do not exceed greater than 130°F. The mastic should be applied in a continuous, void-free application extending a minimum of 2" beyond the condition, at a minimum thickness of 1/8", and may be applied up to 1/4" thick in a single pass. For best results, embed polyester reinforcing fabric in a three-course application. Can be applied by brush, trowel or by extrusion.

LIMITED WARRANTY:

Inland Coatings, Inc. (Inland) warrants that this product conforms to the published product specifications as of the date of manufacture. Inland does not make, nor does it authorize anyone to make, any warranty of merchantability or fitness for any purpose, or any other warranty, guarantee, or representation. INLAND HEREBY DISCLAIMS ANY AND ALL EXPRESS, IMPLIED, OR STATUTORY WARRANTIES. The sole obligation of the manufacturer, distributor, and/or seller of this product shall be the replacement of product proven to be defective in manufacturing if written notice is received within one year of the date of purchase. There shall be no liability for injury, loss, or damages, either direct or consequential, arising out of the use or inability to use this product. Failure to notify the manufacturer prior to remedy or resolution voids the warranty and the manufacturer's liability.